



BLACKHAWK PRODUCTS GROUP™
"HONOR AS A WAY OF LIFE"™



Product Bulletin Gladius

Subject: Tail Cap failure due to improper battery installation

Date: November 17, 2005

The Gladius has been an extremely reliable illumination tool and it is being used all over the world in a variety of Tactical Situations. However, we are seeing a number of new owners damage their lights and causing malfunctions. Customer errors in assembling the light after putting in fresh batteries represents over 40% of the issues that our support team sees.

Customers as well as not trained dealer personnel are making three mistakes that cause problems:

1. Customers are attempting to screw the tail cap on with out properly aligning the groove on the inside of the body with the tail cap.
2. They are inserting the batteries and continuing to twist the tail cap resulting in breaking the tail cap indexing pin which will cause the light to malfunction.
3. Even with proper indexing if the user fails to screw the tail cap all of the way down the light will malfunction.

Enclosed is a laminated instruction card detailing the proper installation of the tail cap. This is the same set of instructions that ship with the product today. However the original packaging did not include this set of instructions and you need to make sure your customers receive a copy. Please instruct your employees on the proper procedure and make the laminated instruction set available at the retail counter so they can demonstrate the process. You can down load more copies of the instruction sheet from the dealer website.

For retail locations we would recommend that your sales people demonstrate the proper assembly process with the customer before they insert the batteries for the first time.

NIGHT-OPS™

REMOVING ANY SHADOW OF DOUBT™

**BATTERY INSTALLATION INSTRUCTIONS:
INSTALL ONLY NEW HIGH QUALITY 3-VOLT LITHIUM BATTERIES**

BLACKHAWK.COM



1. LOOSEN TAILCAP



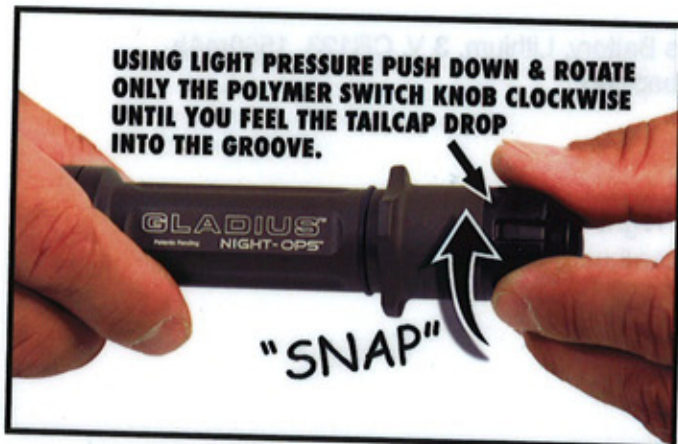
2. REMOVE TAILCAP



3. INSTALL NEW BATTERIES



4. ALIGN TAILCAP AND BODY



5. DROP TAILCAP INTO PLACE



6. REPLACE & TIGHTEN TAILCAP



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NIGHT-OPS™

REMOVING ANY SHADOW OF DOUBT™

Night-Ops, A Division of BlackHawk Products Group™ now has available to all BPG dealers 3-volt CR123A lithium batteries for use not only in all lithium powered Night-Ops illumination tools but also in other electronic devices such as cameras, game counters, photography equipment, medical equipment, other tactical flashlights, home security systems, etc.



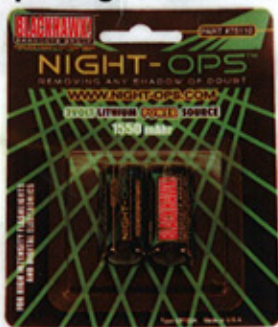
Night-Ops CR123A lithium batteries are manufactured by the leading battery manufacturer in the U.S. specifically for Night-Ops illumination tools. **These replace or substitute for the following 3-volt lithium powered batteries:**

- CR123A
- K123A
- SF123A
- VL123
- DL123A
- EL123AP
- CR17345

With 1550 mAh (milliamp hours) of energy storage, the Night-Ops CR123A 3-volt lithium battery has almost **20% more battery power storage** over some of the other leading battery power suppliers.

These 3-volt lithium batteries are ideal for applications that require operation in extremely hot or cold environments. Additionally these batteries have an **incredible 10 year shelf life** with no degradation so you can feel confident in knowing they will perform when you need them the most.

Night-Ops is now accepting orders for these batteries from all of our dealers and distributors in 2-packs, (Part #75110-0002) 12-pack clamshells, (Part #75110-0012) and in the bulk dealer bundle of 1200 per case. (Part #75110-1200) Call for dealer/distributor pricing: 800-694-5263



75110-0002 – 2-Pack Night Ops Battery, Lithium, 3 V, CR123, 1550mAh, blister pack with cardboard backing

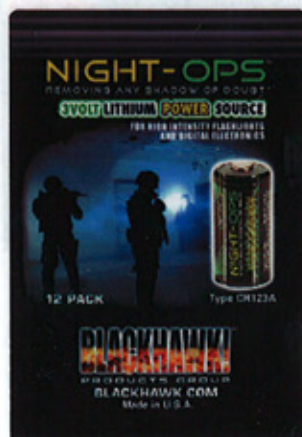
Suggested Retail \$6.95

75110-0012 – 12-Pack Night Ops Battery, Lithium, 3 V, CR123, 1550mAh, clamshell 12-pack with cardboard backing

Suggested Retail \$34.95

75110-1200 – 1200 QTY Bulk C Night Ops Battery, Lithium, 3 V, CR123, 1550mAh, clamshell 12-pack with cardboard backing

Suggested Retail \$2695.00



ORDER TODAY!

2 pack

12 pack

buy in bulk